



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2561

Job Sheet 167312



Part No: D2561

Job Qty: 20 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/10/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: stock

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/9/17	0.00	0.00	Start Up Waterjet1		<i>De</i>
100	Waterjet	20 pcs		11/10/17	0.01	1.06	Waterjet1		<i>De</i> DAS
120	QC	20 pcs		11/10/17	0.00	0.00	QC2		38 <i>9-89</i>
130	Small Fab	20 pcs		11/10/17	0.00	0.00			
140	QC	20 pcs		11/10/17	0.00	0.00	QC8		<i>W1008</i>
150	Packaging	20 pcs		11/10/17	0.00	0.00	Packaging3		<i>SP</i>
160	QC21-SA	20 Ea		11/10/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2561

Descriptions **DAS** 130 - ~~Deburr, no sharp edges~~

150 - *** STOCK IN STEP CELL *** LOCATION WA003

NOV 23 2017

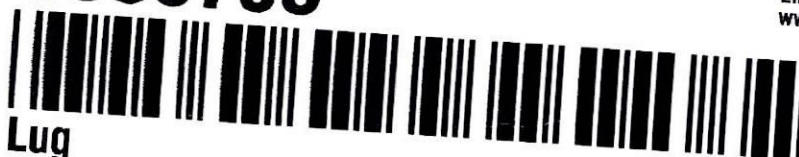
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.250	3	21	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug Plate	0.500inches ± 0.010	0.510 0.490		
2	Lug Plate	2.525inches ± 0.010	2.535 2.515		
3	Lug Plate	3.975inches ± 0.010	3.985 3.965		
4	Lug Plate	0.257inches + 0.005 - 0.000	0.262 0.257		
5	Lug Plate	4.525inches ± 0.010	4.535 4.515		
6	Lug Plate	5.025inches ± 0.010	5.035 5.015		
7	Lug Plate	0.250inches ± 0.030	0.280 0.220		

DART
AEROSPACE
S008703



Lug

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PART NO:
Revision:
Operation:
Change No:

D2561

Start up Operation

Mfg Date: 11/10/17
Job No: 167312

